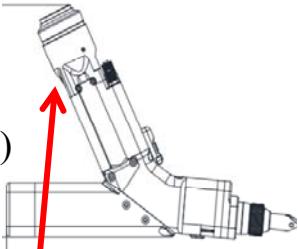


ND18 Safety lock isolation circuit  
wiring diagram

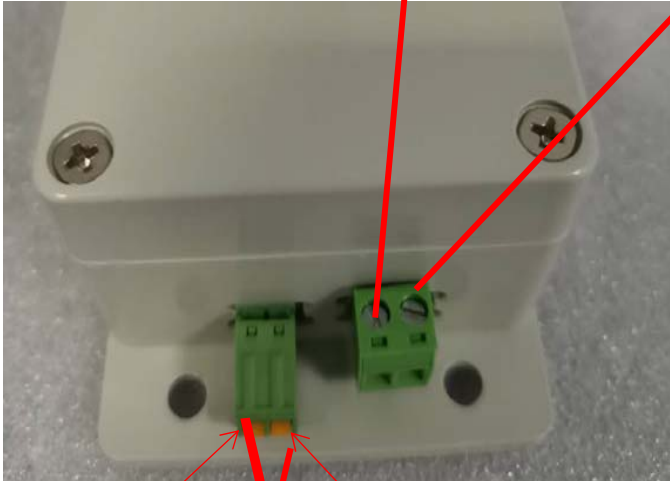
connect to  
220VAC



connect to welding  
head safety lock  
+ (4 core wire safety)



Safety lock-  
(machine tool  
connection line)



Control board safety +

Control board common -

These two lines  
can be +/-

